**PRODUCT IDENTIFICATION**

**CAS NO.** 137-26-8  
**EINECS NO.** 205-286-2  
**FORMULA** \([(\text{CH}_3)_2\text{NCS}_2\text{-}]-2\)  
**MOL WT.** 240.43  
**H.S. CODE** 2930.30  
**TOXICITY** Oral, rat LD50: 560 mg/kg  
**SYNONYMS** Thiram; Bis(dimethylthiocarbamoyl)disulfide; TMTD; Tetramethylthioperoxydicarbonothioic diamine; Thirame (French); Bis(Dimethylthiocarbamoyl)-Disulfid (German); Bis(Dimethylthiocarbamoyl) Disulfide; Bis(Dimethylthiocarbamoyl) Disulphide; Bis(Dimethylthiocarbamyl) Disulfide; Disolfuro Di Tetrametiltiourame (Italian); Disulfure De Tetramethyl Thiourame (French); Alpha,Alpha'-dithiobis(Dimethylthio) Formamide; N,N'-(Dithiodicarbonothioyl) Bis(N-methylmethanamine); Tetramethyldiuran Sulphite; Tetramethylene thiuram Disulphide; Tetramethylthiocarbamoyl Disulphide; Tetramethylthioperoxidicarbonic Diamide; Tetramethyl Thioramdisulfide (Dutch); Tetramethylthiuram Disulfid (German); Tetramethyldiuran Disulphide; Tetramethyldiuran Disulphide; Tetramethyldiuran Disulphide; Tetramethylthiuram Disulfide; Tetramethylthiuram Disulphide; N,N-tetramethylthiuram Disulphide; N,N,N',N'- Tetramethylthiuram Disulfide; Tetramethylthiuram Disulfide; Tetramethyl Thiuram Disulfide; Tiuram (Polish);

**DERIVATION**

**CLASSIFICATION** DISINFECTANTS / RUBBER ACCELERATORS / PHYSICAL AND CHEMICAL PROPERTIES

**PHYSICAL STATE** white crystalline powder  
**MELTING POINT** 155 C  
**BOILING POINT** 129 C  
**SPECIFIC GRAVITY** 1.425  
**SOLUBILITY IN WATER** Insoluble  
**pH**  
**VAPOR DENSITY**  
**AUTOIGNITION**  
**REFRACTIVE INDEX**  
**NFPA RATINGS** Health: 2, Flammability: 1, Reactivity: 0  
**FLASH POINT** 138 C  
**STABILITY** Stable under ordinary conditions

**APPLICATIONS**

This compound is used as a fungicide, seed disinfectant, bactericide, animal repellent, insecticide. It is used as a primary and secondary accelerator or as a sulfur donor (vulcanizing agent) in most sulfur-cured elastomers in rubber industry. It is also used in the treatments of chronic alcoholism with cause of acetaldehyde, a breakdown product of alcohol, to accumulate in the blood. It is a peptizing agent in sulfur-modified polychloroprenes. It is used in soaps and rodent repellents and as a nut, fruit and mushroom disinfectant.
SALES SPECIFICATION

APPEARANCE  | white to off white powder
ASSAY        | 97.0% min
MELTING POINT | 142 C (Initial), 150 - 157 C (Final)
SIEVE ANALYSIS | 0.1% max (+ 150 µm)
HEAT LOSS    | 0.3% max
OIL ADDITIVE | 1.0 - 2.0%
ASH          | 0.3% max

TRANSPORTATION

PACKING | 25kgs in Bag
HAZARD CLASS | UN NO. 2771

GENERAL DESCRIPTION OF ACCELERATOR

Sulfur combines with nearly all elements. Sulfur forms ring and chain structures as it is the second only to carbon in exhibiting catenation. The 8-membered ring and shorter chain structure of sulfur molecule is important in vulcanization process which individual polymers are linked to other polymer molecules by atomic bridges. This process produces thermoset materials which are cross-linked and irreversible substances. The term thermoplastic is for high molecular weight polymers which can undergo melting-freezing cycle. Thermosets are not melted and re-molded on heating after cured. The split of sulfur 8-membered ring structure into shorter chains provides rubber vulcanization process. The split are liked with cure sites (some of the solid bonds in the molecule) on rubber molecules, resulting in forming sulfur bridges typically between 2 and 10 atoms long. Vulcanization makes rubber harder, more durable and more resistant to heating, aging and chemical attacks. The number of sulfur atoms in the sulfur bridges varies physical properties of the end products. Short bridges containing one or two sulfur atoms offer heat resistance and long bridges offer flexible property. Vulcanization can also be accomplished with certain peroxides, gamma radiation, and several other organic compounds. The principal classes of peroxide cross-linking agents are dialkyl and diaralkyl peroxides, peroxyketals and peroxyesters. Other vulcanizing agents include amine compounds for the cross-linking of fluorocarbon rubbers, metal oxides for chlorine-containing rubbers (notably zinc oxide for chloroprene rubber) and phenol-formaldehyde resins for the production of heat-resistant butyl rubber vulcanizates. Accelerator, in the rubber industry, is added with a curing agent to speed the vulcanization. Accelerators contain sulfur and nitrogen like derivatives of benzothiazole and thiocarbanilides. The popular accelerators are sulfenamides (as a delayed-action accelerators), thiazoles, thiuram sulfides, dithiocarbamates and guanidines.

There are some types of rubber accelerators. They are used in combination with each other in accordance with vulcanizing and/or acid-base conditions. Some examples classified by chemical structure are as below;

- **Thiazole**
  - 2-Mercaptobenzothiazole (CAS #: 149-30-4)
  - Dibenzothiazole disulfide (CAS #: 120-78-5)
  - 2-Mercaptobenzothiazole Zinc salt (CAS #: 155-04-4)

- **Sulphenamide**
  - N-Cyclohexyl-2-benzothiazole sulfenamide (CAS #: 95-33-0)
  - N-Oxydienthylene-2-benzothiazole sulfenamide (CAS #: 102-77-2)
  - N-tert-butyl-2-benzothiazyl sulfenamide (CAS #: 95-31-8)

- **Guanidine**
- Diphenyl guanidine (CAS #: 102-06-7)
- Di-o-tolyguanidine (CAS #: 97-39-2)

- Thiuram
  - Tetramethyl thiuram disulfide (CAS #: 137-26-8)
  - Tetraethyl thiuram disulfide (CAS #: 97-77-8)
  - Tetramethyl thiuram monosulfide (CAS #: 97-74-5)
  - Isobutyl thiuram disulfide (CAS #: 3064-73-1)
  - Tetrabenzylthiuram disulfide (CAS #: 10591-85-2)
  - Dipentamethylene thiuramtetrasulfide (CAS #: 120-54-7)

- Dithiocarbamate
  - Zinc dimethyl dithiocarbamate (CAS #: 137-30-4)
  - Zinc diethyl dithiocarbamate (CAS #: 14324-55-1)
  - Zinc dibutyl dithiocarbamate (CAS #: 136-23-2)
  - Zinc N-ethyl-dithiocarbamate (CAS #: 14634-93-6)
  - Zinc dibenzyl dithiocarbamate (CAS #: 14726-36-4)
  - Copper dimethyl dithiocarbamate (CAS #: 137-29-1)

- Thiourea
  - Ethylene thiourea (CAS #: 96-45-7)
  - N,N'-Diethylthiourea (CAS #: 105-55-5)
  - N-N'-Diphenylthiourea (CAS #: 102-08-9)