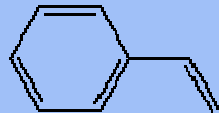


# STYRENE MONOMER

## PRODUCT IDENTIFICATION

CAS NO.	100-42-5		
EINECS NO.	202-851-5		
FORMULA	H <sub>2</sub> C=C <sub>6</sub> H <sub>5</sub> CH		
MOL WT.	104.15		
H.S. CODE	2902.50		
TOXICITY	Oral rat LD50: 2650 mg/kg		
SYNONYMS	Vinyl benzene; Styrene; Cinnamenol; Cinnamol; Cinnamene; Cinnamenol; Ethenylbenzene; Phenethylene; Vinylbenzene; Vinylbenzol; Phenylethene; Stirolo (Italian); Styreen (Dutch); Styren (Czech); Styrol (German); Styrolene; Styron; Styropol; Styropor; Vinylbenzen (Dutch);		
DERIVATION			
CLASSIFICATION			

## GENERAL DESCRIPTION

Styrene Monomer is the raw material for polystyrene and EPS, accounting for approximately two thirds of total styrene monomer production. The remaining styrene monomer is used as a feedstock in the production of SAN, ABS and the unsaturated polyester resins, SBR and polymer latex. Major downstream styrene markets (polystyrene and ABS) are under pressure as a result of oversupply and interpolymer competition, although rationalization of older, smaller styrenics units should help balance out the market.

## PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE	Clear liquid
MELTING POINT	-30 - 31 C
BOILING POINT	145 - 146 C
SPECIFIC GRAVITY	0.91
SOLUBILITY IN WATER	< 1%
pH	7
VAPOR DENSITY	3.60
AUTOIGNITION	
NFPA RATINGS	Health: 2; Flammability: 3; Reactivity: 2
REFRACTIVE INDEX	1.5470
FLASH POINT	
STABILITY	Stable under ordinary conditions. But forming peroxides in the absence of inhibitors.

## APPLICATIONS

Polystyrene, ABS resins, SB latex, unsaturated polyester resins, SB rubber, thermoplastic elastomers, styrene-butadiene, styrene-maleic styrene-acrylic ester copolymers.

## SALES SPECIFICATION

APPEARANCE	Clear liquid
PURITY	99.7% min [G.C.]
POLYMER	10ppm max [ASTM D-2121]
CHLORIDES	1ppm max [ASTM D-2747]
SULFUR	1ppm max [ASTM D-2747]
COLOR, APHA	10max [ASTM D-1209]
BENZALDEHYDE	100ppm max [ASTM D2119]
H2O2	50ppm max [ASTM D2340]

INHIBITOR(TBC)	10 - 20ppm max [Badger Method 8]
TRANSPORTATION	
PACKING	180kgs in drum
HAZARD CLASS	Not regulated
UN NO.	
OTHER INFORMATION	
Hazard Symbols: XN, Risk Phrases: 10-36/38-20-23	